

## — XR Rails

## XR10 Rail



A low-profile mounting rail for regions with light snow.

- 6' spanning capability
- Moderate load capability
- Clear & black anod. finish

## Attachments

## FlashFoot



Anchor, flash, and mount with all-in-one attachments.

- Ships with all hardware
- IBC & IRC compliant
- Certified with XR Rails

## **Clamps & Grounding**

### **End Clamps**



Slide in clamps and secure modules at ends of rails.

- Mill finish & black anod.
- Sizes from 1.22" to 2.3"
- Optional Under Clamps

## Free Resources



## XR100 Rail



- solar mounting rail.
- 8' spanning capability
- Heavy load capability Clear & black anod. finish

**Slotted L-Feet** 

attachment.

## XR1000 Rail



- A heavyweight mounting rail for commercial projects.
- 12' spanning capability
- Extreme load capability
- Clear anodized finish



## Raise flush or tilted

- systems to various heights.
- Works with vent flashing
- Ships pre-assembled
- 4" and 7" Lengths

## T-Bolt Grounding Lugs



## Ground system using the rail's top slot.

- Easy top-slot mounting
- Eliminates pre-drilling
- Swivels in any direction

## Internal Splices 😑



All rails use internal splices for seamless connections.

- Self-tapping screws
- Varying versions for rails
- Grounding Straps offered

Tilt Legs



Tilt assembly to desired

- angle, up to 45 degrees.
- Attaches directly to rail
- Ships with all hardware • Fixed and adjustable

## Accessories



Provide a finished and organized look for rails.

- Snap-in Wire Clips
- Perfected End Caps
- UV-protected polymer



S-5 LOAD TABLE

# Load Test Results (Negative Load Normal to Seam)

This page shows our current list of Load Test Results. You can filter test results by Panel Manufacturer and/or Product. Choose from the options below to display the desired load test results.

Panel Manufacturer:		Product:		
Englert	۵	Series 2000		
Units:		Safety Factor:		
Imperial	۵	2		

## Showing Test Results for Series 2000 by Englert

S-5! CLAMP	MANUFACTURER	PRODUCT	THICKNESS MATERIAL	SCREW TENSION (inch-lbs)	ULTIMATE LOAD (Ibs)	FAILURE MODE	ALLOWABLE LOAD (Ibs)	NOTES
S-5-S Mini	Englert	Series 2000	24 ga steel	115	1203	D	602	
S-5-S Mini	Englert	Series 2000	.032 alum	115	1051	D	526	
S-5-U Mini	Englert	Series 2000	24 ga steel	115	1457	C/D	729	
S-5-U Mini	Englert	Series 2000	22 ga steel	150	2038	C/D	1019	
S-5-U Mini	Englert	Series 2000	.032 alum	115	967	C/D	484	

# • Heavy-duty profile shape Clear & black anod. finish

Drop-in design for rapid rail

High-friction serrated face

## Grounding Mid Clamps (



in the middle of the rail.

- Parallel bonding T-bolt Reusable up to 10 times
  - Mill & black stainless

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## Design Assistant

Go from rough layout to fully engineered system. For free. Go to IronRidge.com/rm

Attach and ground modules



The strength of the S-5-S clamp is in its simple design. The pate	ented
setscrews will slightly dimple the metal seam material but not pier	ce it-
leaving roof warranties intact.	

The S-5-S and S-5-S Mini clamps are each furnished with the hardware shown to the right. Each box also includes a bit tip for tightening setscrews using an electric screw gun. A structural aluminum attachment clamp, the S-5-S is compatible with most common metal roofing materials excluding copper. All included hardware is stainless steel. Please visit **www.S-5.com** for more information including CAD details, metallurgical compatibilities and specifications.

The S-5-S clamp has been tested for load-to-failure results on most major brands and profiles of standing seam roofing. The independent lab test data found at www.S-5.com can be used for load-critical designs and applications. S-5!® holding strength is unmatched in the industry. Profiles that are shaped as illustrated below will work with the S-5-S and S-5-S Mini. In order for the S-5-S or S-5-S Mini to fit these types of seams, the finished seam must<sup>.</sup>

- Be at least 1.00" high.
- Have a height distance less than or equal to 0.25" between the male portion of the panel and female portion of the panel.

## **Example Profiles**









Please note: All measurements are rounded to the second decimal place.

Distributed by

SOLAR MODULE: 18.05 sq-ft MAX. RATED WIND LOAD: 113 psf (5400 pa) WIND LOAD APPLIED: -58.9 psf MAX. LOAD PER PANEL: 1063 lbs. **ALUMINUM RAIL** 

> ALLOWABLE LOAD SPAN @ 180MPH: 51" DISTRIBUTED LOAD SPAN @ 180MPH: 48"

ALUMINUM

STANDING SEAM -METAL ROOF

# TRIBUTARY AREAS WIND LOAD CALCULATIONS

WIND PRESSURE ZONES	ZONE 1 INTERIOR	ZONE 2 EDGE	ZONE 3 CORNER
MAX Area per ZONE (ft <sup>2</sup> )	2.9	2.9	0
MAX UPLIFT per ZONE (lbs.)	115	189	0

## S-5 Clamp Pull Out Calculations

Ultimate loads	1203 lbs.			
Allowable loads	1203 lbs. /	2 = 602lbs.		
Allowable Pull Out Strength per Clamp			602 lb	
Max. Pull Out Strength Required per Clamp				189
Allowable Clamp Pull Out Strength Safety Factor			3	.19
Ultimate Clamp Pull Out Strength Safety Factor $\smallsetminus$			6	.37

S-5!® Warning! Please use this product responsibly! Products are protected by multiple U.S. and foreign patents. Visit the website at www.S-5.com for complete information on patents and trademarks. For maximum holding strength, setscrews should be tensioned and re-tensioned as the seam material compresses. Clamp setscrew tension should be verified using a calibrated torque wrench between 160 and 180 inch pounds when used on 22ga steel, and between 130 and 150 inch pounds for all other metals and thinner gauges of steel. Consult the S-5! website at www.S-5.com for published data regarding holding strength Copyright 2020 Metal Roof Innovations, Ltd. S-5! products are patent protected. S-5! aggressively protects its patents, trademarks and copyrights. Version 041020



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